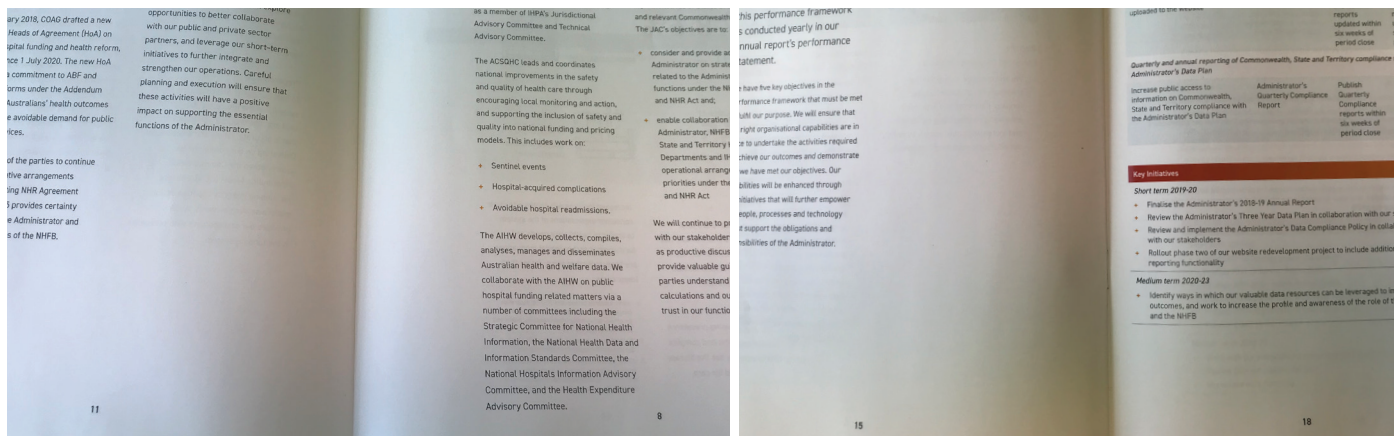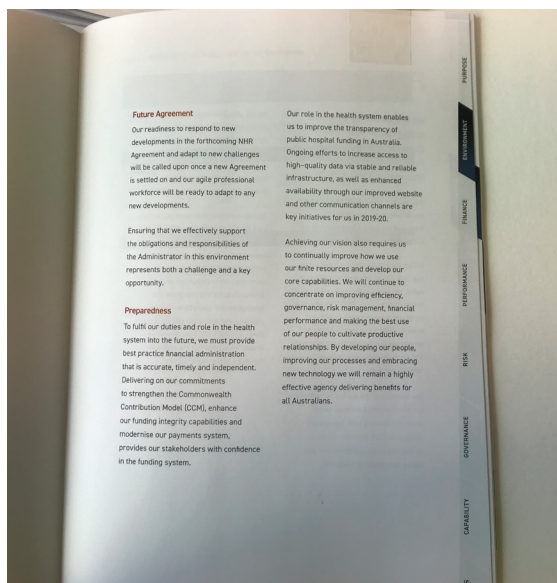1. Pages out of order - 7, 10, 9, 12, 13, 14, 15, 18, 19, 16, 17, 20

2. Pages cropping crooked

3. Page over cropped missing heading down left hand page